

Oznaczenie dokumentu: **Rysunek 004**
Ściana tylna i ściana z prawej strony
Wyłożenie ogniotrwałe

Document designation: **Drawing 004**
Rear wall and right side wall
Refractory lining

Kod główny:
Leading code: **01/02HBC10BU001**

Kody dodatkowe:

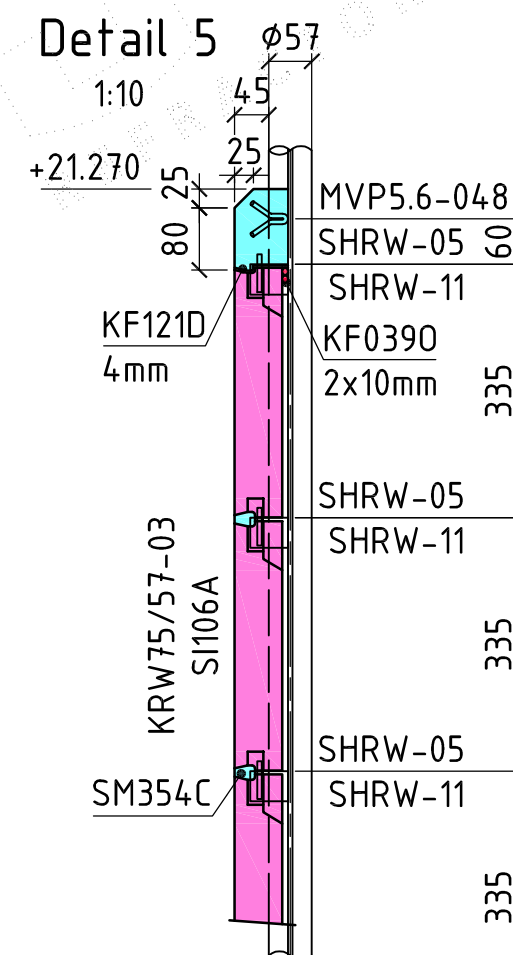
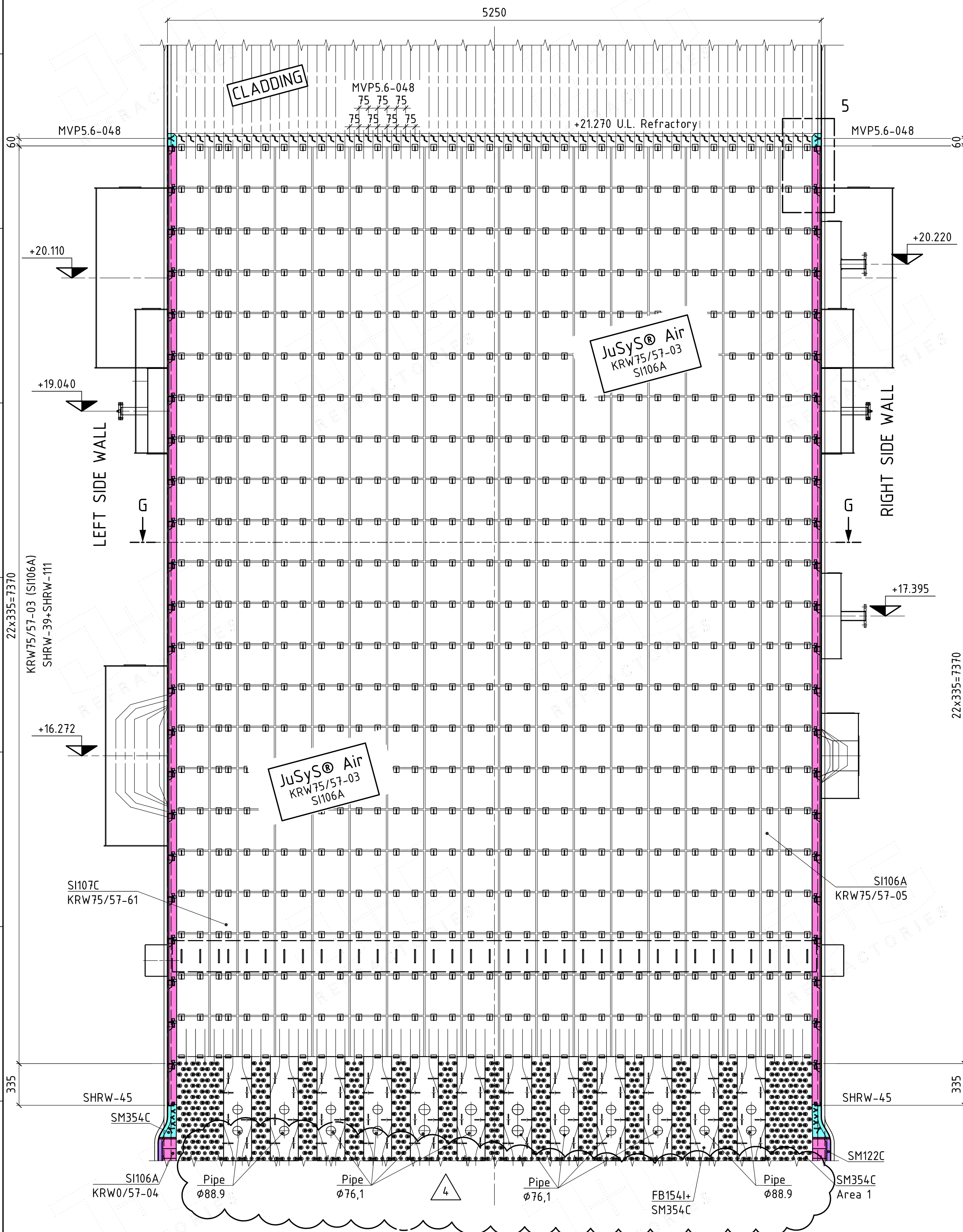
Codes which are also
applicable:

Wer. Rev.	Wydano Issued	Przygotowano przez Prepared	Kontrola Check	Kontrola jakości Q-Check	Zatwierdzenie Approval	Opis Description
00	21.10.2014	N. Rössner	V. Herz	H. Hampel	Th. Romaschow	Wydanie pierwsze First Issue
03	23.04.2015	P. Pfeifer	V. Herz	H. Hampel	Th. Romaschow	Rysunek poprawione Drawing revised
04	04.05.2015	P. Pfeifer	V. Herz	H. Hampel	Th. Romaschow	Rysunek poprawione Drawing revised

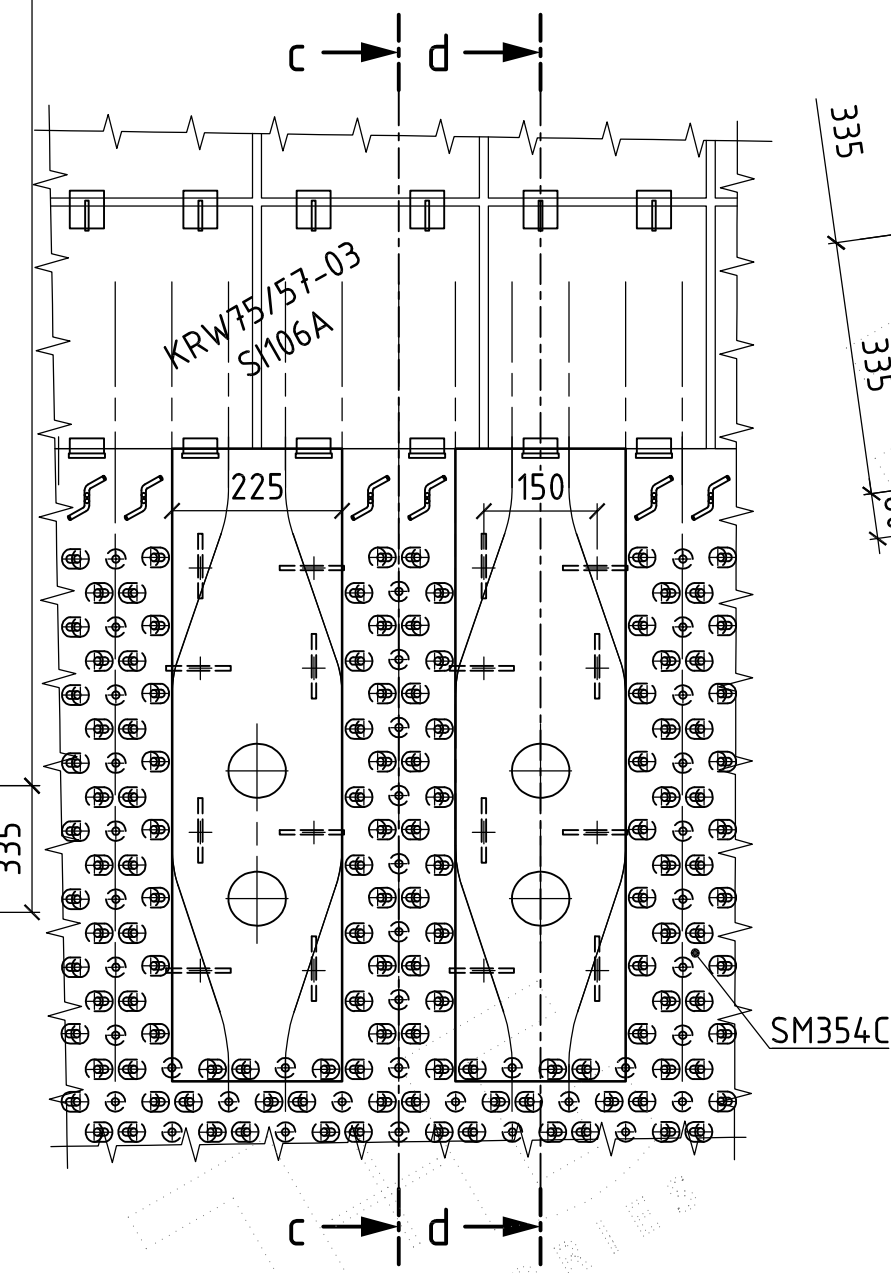
DMS–Code Doosan Lentjes GmbH: **P.12002-0-03500-HDL-JGR-0004**

Krakow WTTT	P.12002	1-628-00-EM101-00004	1	04
Zakład Plant	Nr zamówienia Order No.	Numer dokumentu Document Number	Arkusz Sheet	Wer. Rev.

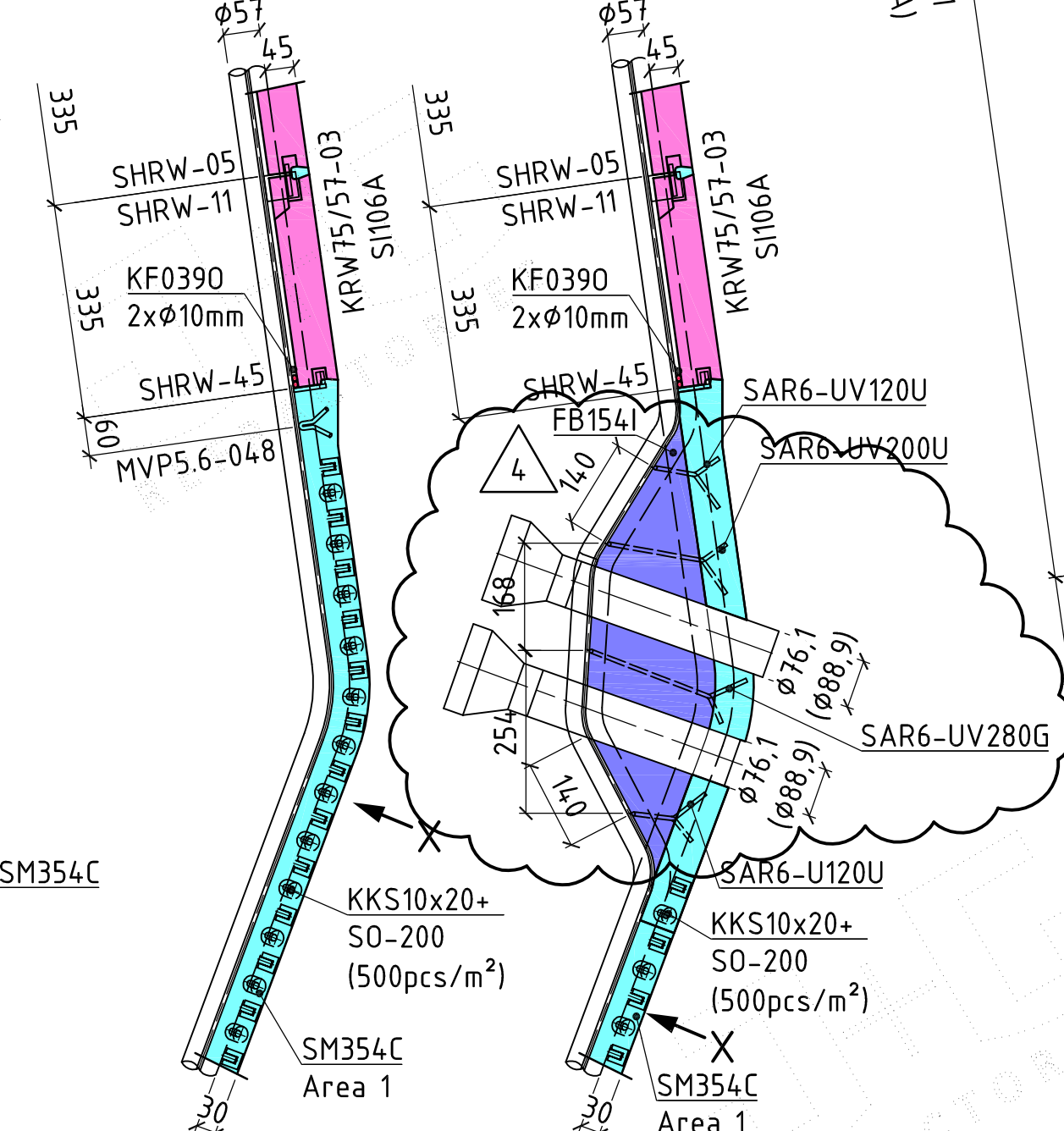
REAR WALL SECTION F-F



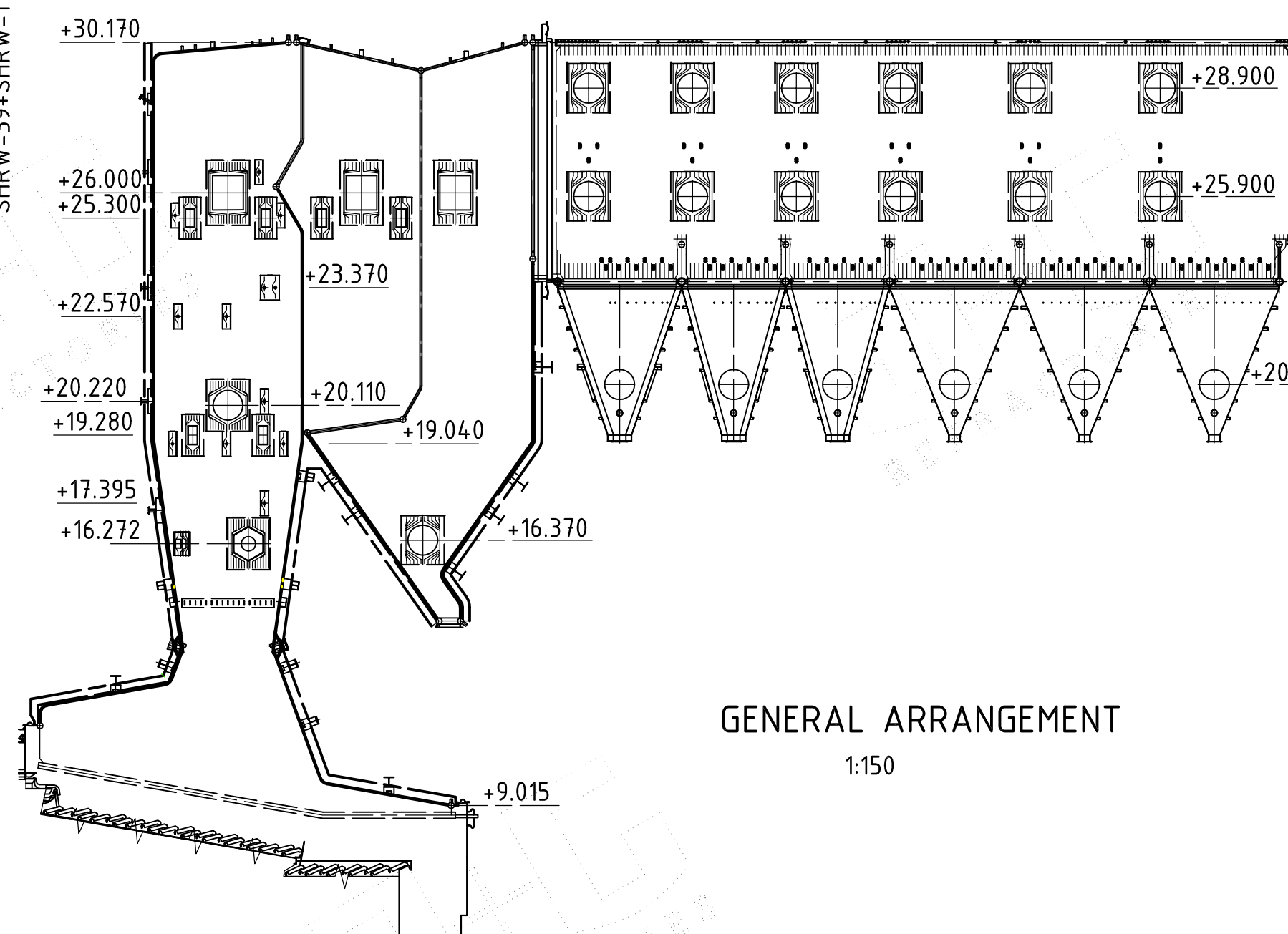
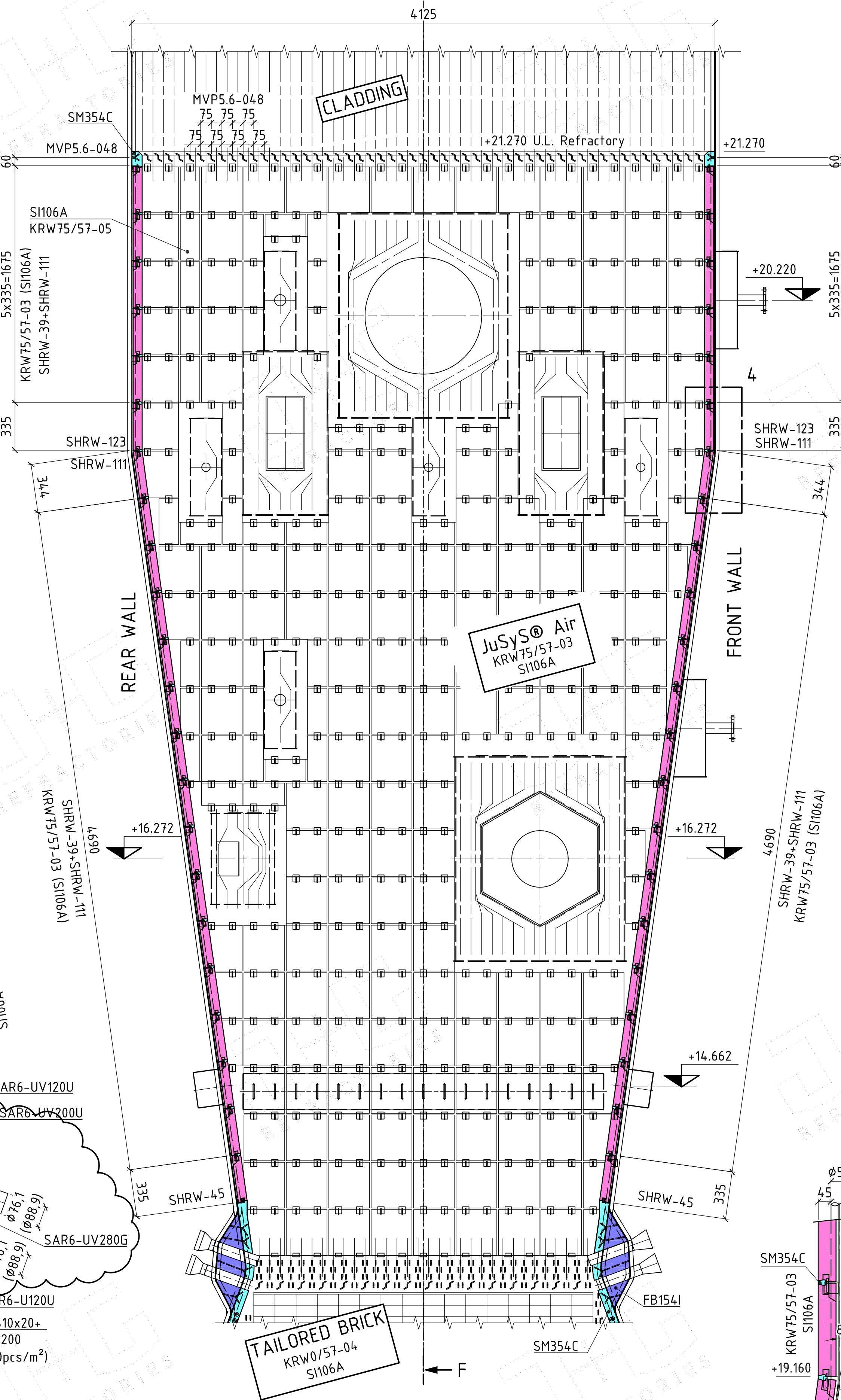
REFRACTORY LINING Secondary Air Nozzles



SECTION d-d



RIGHT SIDE WALL



BOILER DATA:

Tube distance 75mm, Tube diameter 57mm
Grate Inclination 10°
Tube temperature max 297°C
Boiler pressure 60bar

J+G-list of material:

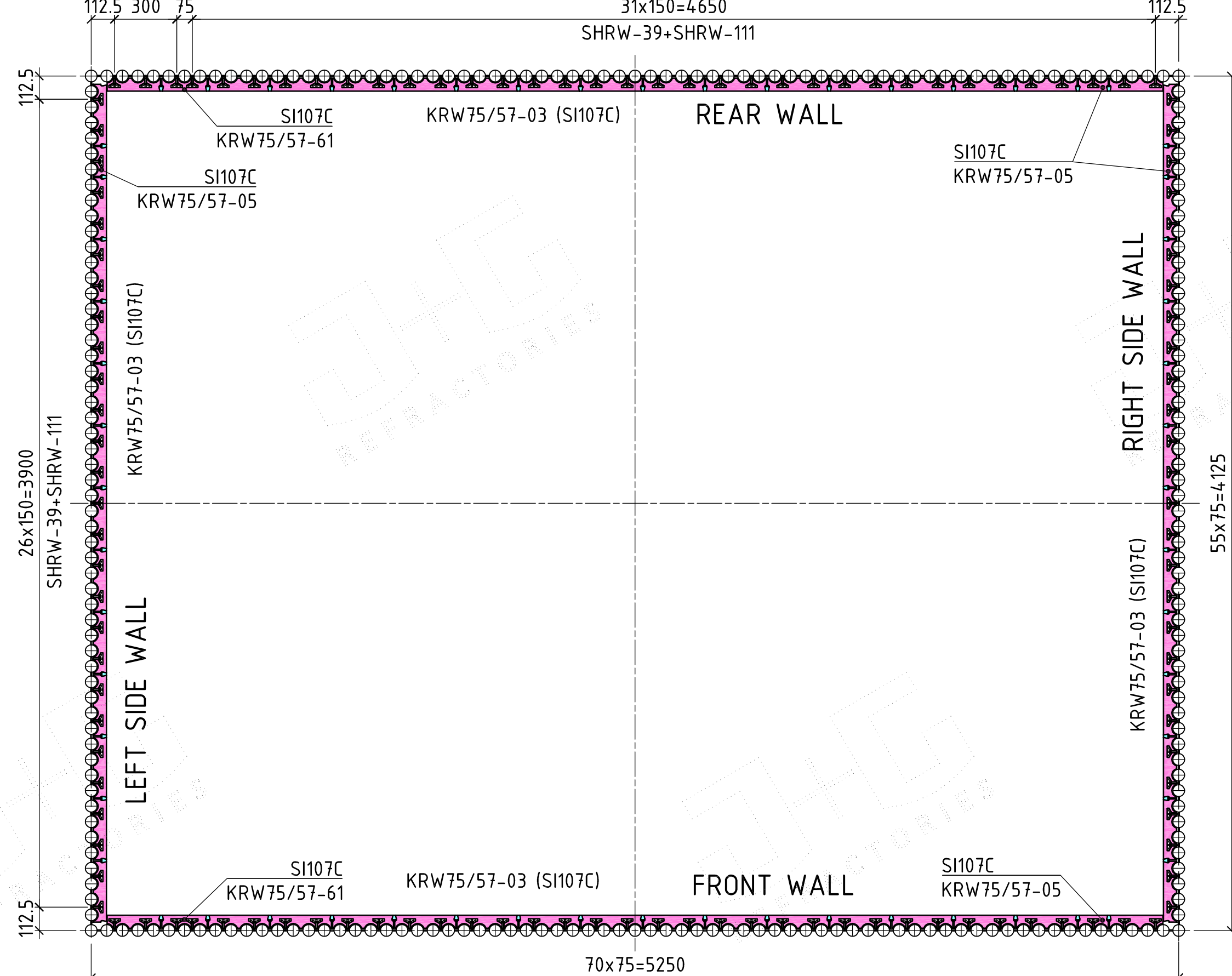
221	SI106A	SIC-tube wall plate (KRW75/57-03, -05, -06, -01)	MK115A
034	CO006A	Cordierite plate	MK115A
---	KF121D	Fiber paper	MK308A
240	KF121F	Fiber blanket	MK308A
240	KF0390	Fiber rope	
191	SM122C	SIC-mix, self-flowing	
131	SM122C	SIC-mix, smearing	
171	FB154I	Refractory concrete, gunning	
252		Sponge rubber	

In all cladding areas anchors made of ST4856 have to be installed.

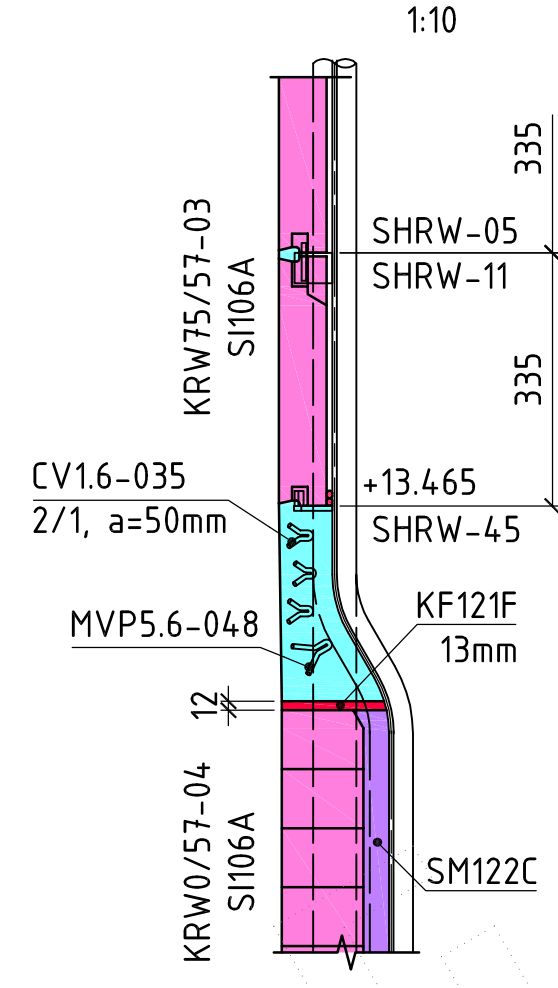
The SIC-mix has to be attached profiled in the area 1.

All technical documents of refractory lining have to be observed !

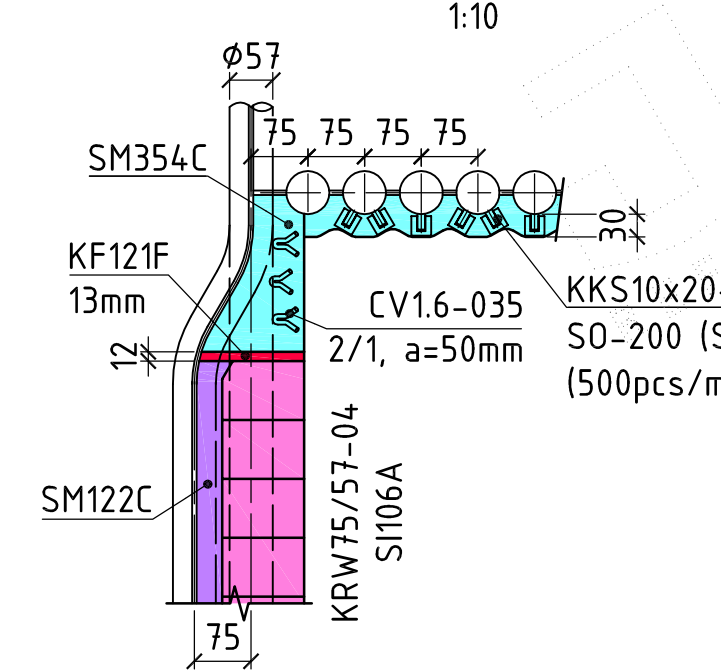
SECTION G-G



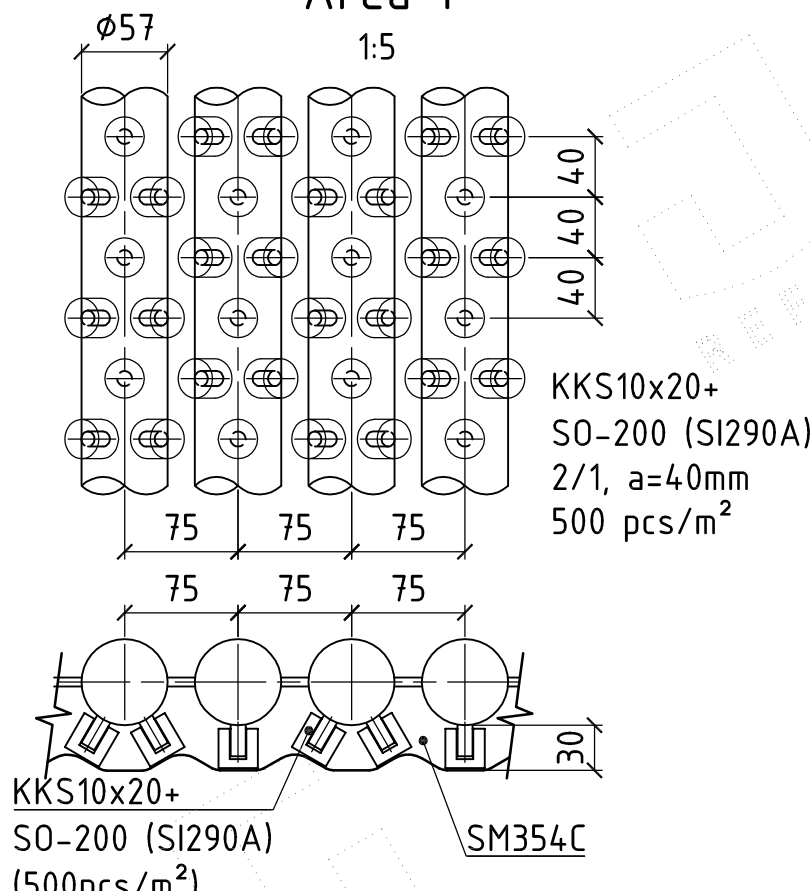
TRANSITION Tailored Bricks-JuSyS® Air



TRANSITION Tailored Bricks-Ceiling



View X Area 1



1 4	8 0 3 4	0	0	0	004	4	ZF	J+G
Doosan Lentjes, Posco Krakow, ZTPO								REFRATORIES
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Derived from: 14803400-004-ZF_A0.dwg								Reduced by: 1:20
Revision								Revised by:
1	04.05.2015	Drawing revised	Herz	Pfeifer	Romaschow			
2	23.04.2015	Drawing revised	Herz	Pfeifer	Romaschow			
3	17.11.2014	Formal modified	Herz	Rössner	Romaschow			
4	05.11.2014	Drawing revised	Herz	Rössner	Romaschow			
CLIENT: KRAKOWSKI HOLDING KOMUNALNY S.A.								
CONTRACTOR: POSCO ENGINEERING & CONSTRUCTION CO., LTD.								
SUB CONTRACTOR: Doosan Lentjes GmbH								
Investycja: Budowa Zakładu Termicznego Przekształcania Odpadów w Krakowie								
Adres: Kraków, ul.Giedroycia								
Opis: Wykładzina ogniotrwała Refractory Lining								
Przebieg: Ściana tylna i ściana z prawej strony								
Subject: REAR WALL AND RIGHT SIDE WALL								
Nr projektu POSCO/DL: 1 / 1								
Nr rysunku: 1-628-00-EM101-00004								
Project: 06.10.2014								
Checked by: 21.10.2014								
Project manager: 21.10.2014								
Projectant: 21.10.2014								
Designed by: 18.09.2014								
Drawn by: 18.09.2014								
Tytuł: ścieżka niebieska								
Nr uprawnień: 129								
Data: 129								
Podpis: 129								
Erstellt mit AutoCAD								